

Work Order ID 52219

September 21, 2009



Page 1

Item ID:

Revision ID:

Item Name:

Draw Nbr:

Revision Nbr:

Start Date: 09/21/2009 8: Start Qty: 1.00

Required Date: 09/22/2009 Reqd Qty: 1.00



Reference: ECN 09-655

Cust Item ID:

Customer ID:

Description: PULL FROM STOCK D206-667 CROSSTUBES.

UPDATE PAPERWORK :RELEASE BRAZILIAN STC: 2009S08-16

PER ECN 09-655

Sales Order:

Approvals:

Process Plan: MF

Date: 09-09-21

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Hours

Sequence Work Center Operation

Draw Draw Plan Ascent Point Point Insn

UPDATE PAPERWORK IN PRODUCTION AS WELL

D 206-667-101 - 52050
52051

CY 09/10/02

D 206-667-103 - 51938
51937

D 206-667-201 - 52052
52053

D 206-667-203 - 50983
50982
51940
51936
51935
51939

QC21 09/10/05 JA
09.10.05 U

September 21, 2009 8:35:42 AM

Shop Packet Print

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ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 09.09.02	Job No.:	ADR Yes/No: N	ADR Date:	ECN #: 09- 655
Product No.: D206-667		Created By: KJ	Approved By:	
Product Name: Crosstubes		Checked By:	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date	Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL/MF		DQA / QA Coord	N		
Production Engineering Coord	N			QC Coordinator	N		
Production Document Control	Y	BG		Marketing	Y	SW	
Customer Technical Support	N			Customer Order Processing	N		

Reason for Change:
New Brazilian stc's

Documents Affected:

Release Brazilian STC: 2009S08-16 dated 09-08-25
Release Brazilian STC: 2009S08-17 dated 09-08-25

PARTS MUST COMPLY



PREVIOUS PARTS SATISFACTORY



#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Product Compatability Matrix	N			
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	N			
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		09.09.02 <i>[initials]</i>
10	Update Controlled PDF Files	N			
11	Update Master Document List (MDL)	N			
12	Update Document Record (DR)	N			
13	Update Product Development Summary	Y	KJ		09.09.02 <i>[initials]</i>
14	Update DSI and/or STC Approval List	Y	KJ		09.09.02 <i>[initials]</i>
15	Update Parts / STC Database	Y	KJ		09.09.02 <i>[initials]</i>
16	Update / Verify ARC Database	Y	KJ		09.09.02 <i>[initials]</i>
17	Create / Update Change Record Form	N			
18	Create / Update PPP's	N			
19	Update Document Control Database / Laminated Dwgs	N			
20	Update Grey Project Binder	Y	KJ		09.09.02 <i>[initials]</i>
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
22					
23					

Description / Action: Add Brazilian STC to all kits in stock and in production

D206-667-011 x 1
" " " -013
" " " 015
100 x 3
101 TRN x 4
103 x 4
103 BL
103 TRN x 2

143
201 x 3
201 TRN x 2
203 x 3
203 BL x
203 TRN x 2

mf
09-09-21

RF
09-09-25
W/O 52219

ECN Verified & Complete: _____

Date: _____

List Lots

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Criteria : Item ID: D206-667-203RevC

All Locations

All Warehouses

All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D206-667-203RevC Crosstube Aft	HONG KONG FG	16130		1.0000		QC21		
	HONG KONG FG	36381	7/28/09	1.0000		QC21	CHG002	
	HONG KONG FG	36382		1.0000		QC21	CHG002	
	HONG KONG FG	36977		1.0000		QC21	CHG002	
	HONG KONG FG	36979		1.0000		QC21	CHG002	
	Main Warehouse FG	42598	✓ 09/10/02	1.0000		QC21	CHG003	
	Main Warehouse FG	44883	✓ 09/10/02	1.0000		QC21	CHG003	
	OFFSHORE FG	41815	9/09/09	1.0000		QC21	CHG003	
	OFFSHORE FG	41989	9/09/09	1.0000		QC21	CHG003	
	OFFSHORE FG	41990	9/09/09	1.0000		QC21	CHG003	
	OFFSHORE FG	42597	9/29/09	1.0000		QC21	CHG003	
	Total:			11.0000				

List Lots

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Criteria : Item ID: D206-667-011RevA All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D206-667-011RevA Spacer Block	Main Warehouse FG	20075		0.0000		QC21		
	Main Warehouse FG	35365	9/28/09	1.0000		QC21		
	Main Warehouse FG	52453	9/28/09	3.0000		QC21	CHG001	
	OFFSHORE FG	28517	9/28/09	1.0000		QC21	CHG001	
	OFFSHORE FG	35365	9/28/09	2.0000		QC21		
	Total:			7.0000				

9/10/09
54

List Lots

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Criteria : Item ID: D206-667-101RevC All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D206-667-101RevC Crosstube Fwd	Main Warehouse FG	16411		0.0000		QC21		
	Main Warehouse FG	35571	✓ 209/10/02 7/27/09	1.0000		QC21	CHG002	
	Main Warehouse FG	35894	✓ 209/10/02 7/27/09	1.0000		QC21	CHG001	
	Main Warehouse FG	50094	✓ 209/10/02 7/27/09	1.0000		QC21	CHG003	
	OFFSHORE FG	16409		0.0000		QC21		
	OFFSHORE FG	29101	7/27/09	1.0000		QC21	CHG002	
	OFFSHORE FG	29258	7/27/09	1.0000		QC21	CHG002	
	OFFSHORE FG	29263	7/27/09	1.0000		QC21	CHG002	
	Total:			6.0000				

List Lots

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Criteria : Item ID: D206-667-103RevC All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D206-667-103RevC Crosstube Fwd	HONG KONG FG	21484		0.0000		QC21		
	HONG KONG FG	36374	7/28/09	1.0000		QC21	CHG002	
	HONG KONG FG	36375		1.0000		QC21	CHG002	
	HONG KONG FG	36378		1.0000		QC21	CHG002	
	HONG KONG FG	38508		1.0000		QC21	CHG001	
	Main Warehouse FG	48391	✓ 09/10/02	1.0000		QC21	CHG004	
	Main Warehouse FG	48392	✓ 09/10/02	1.0000		QC21	CHG004	
	OFFSHORE FG	42297	9/09/09	1.0000		QC21	CHG003	
	OFFSHORE FG	44139	9/09/09	1.0000		QC21	CHG004	
	OFFSHORE FG	44140	9/29/09	1.0000		QC21	CHG004	
	OFFSHORE FG	44882	9/29/09	1.0000		QC21	CHG004	
	Total:			10.0000				

List Lots

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Criteria : Item ID: D206-667-201RevC All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D206-667-201RevC Crosstube Aft	Main Warehouse FG	16407		0.0000		QC21		
	Main Warehouse FG	16631		0.0000		QC21		
	Main Warehouse FG	41540	✓ 09/10/02	1.0000		QC21	CHG003	
	Main Warehouse FG	44141	✓ 09/10/02	1.0000		QC21	CHG003	
	Main Warehouse FG	44142	✓ 09/10/02	1.0000		QC21	CHG003	
	OFFSHORE FG	30440	7/27/09	1.0000		QC21	CHG002	
	OFFSHORE FG	30441		1.0000		QC21	CHG001	
	OFFSHORE FG	30442		1.0000		QC21	CHG002	
	Total:			6.0000				